# 180° angular grippers Series CGS

# Magnetic

Sizes 16 - 20 - 25 - 32

- » Free working area
- » Flexible Mounting



Gripper mod. CGS has mounting holes on three sides which provides flexibility in installation. For an easier installation the gripper can also be equipped with an optional installation adapter mod. C-CGP (female) or C-CGP (male).

Series CGS is available in 4 different sizes and the fingers open 180° in order to enable the gripper to pass certain areas without colliding with other elements. In this way it may be possible to reduce the number of movements in a working sequence. A link mechanism provides high gripping force. Proximity switches can be inserted in the U-shaped grooves on the body.

GENERAL DATA	
Model	CGS-16; CGS-20; CGS-25; CGS-32
Bore sizes (mm)	16 20 25 32
Type of operation	double-acting
Operating pressure	1,5 bar - 7 bar
Operating temperature	0°C ÷ 80°C
Max. operating frequency	60 cycles/min
Lubrication	lever section lubrication required on sliding section
Grip moment - M (Ncm) closed	8xP 17xP 34xP 61xP P = operating pressure
Grip moment - M (Ncm) open	11xP 23xP 43xP 81xP
Effective gripping force (F) N	$F = M/L \times 0.9$ L = gripping point length (cm)
Length of max. gripping point L (cm)	6 8 10 12
Weight (g)	140 240 400 700
Lever open/close angles	-1° ÷ +186°
Repeatibility	+/- 0,2mm
Port	M5
Fluid	filtered air, without lubrication. If lubricated air is used, it is recommended to use oil ISO VG32. Once applied, the lubrication should never be interrupted.

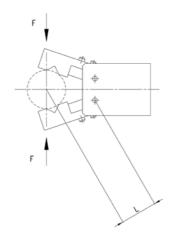
### **CODING EXAMPLE**

**CGS** 20

CGS **SERIES** 

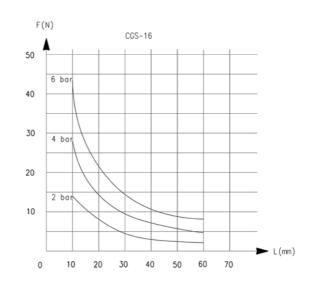
SIZES 16 = Ø 16 mm 20 = Ø 20 mm 25 = Ø 25 mm 32 = Ø 32 mm 20

### **GRIPPING FORCE - CHARACTERISTICS**



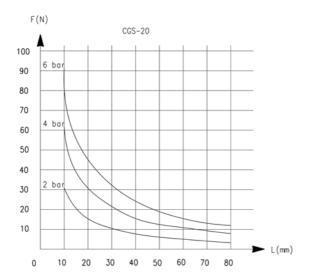
L = Gripping point length

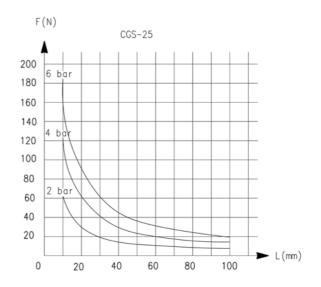
F = Gripping Force



L = Gripping point length F = Gripping Force

#### **GRIPPING FORCE - CHARACTERISTICS**

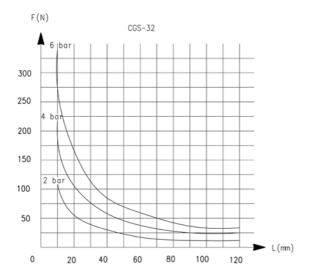




L = Gripping point length F = Gripping Force

L = Gripping point length F = Gripping Force

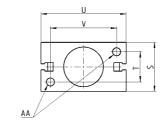
# **GRIPPING FORCE - CHARACTERISTICS**

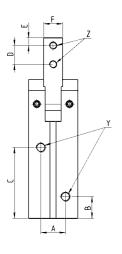


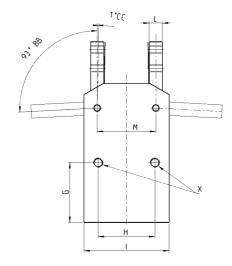
L = Gripping point length F = Gripping Force

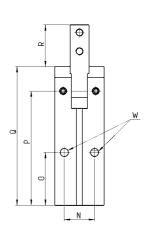
### 180° angular grippers Series CGS











Y = port connection Z= claw mounting-hole X.W.AA = Mounting hole BB = opened CC = closed

DIMENSIONS																				
Mod.	Α	В	С	D	E	F	G	Н	1	L	М	N	0	Р	Q	R	S	Т	U	V
CGS-16	12	10	34	8	4	8	31	25	34	5,5	25	14	25	52	63	17,4	22	14	34	26
CGS-20	13	11,5	37,5	10	4	10	31,6	31	45	7	31	16	28	60,5	73,4	2,1	26	16	45	35
CGS-25	16	12,3	43	14	7	12	35	37	52	9	37	20	30	67,5	83	29,5	32	20	52	40
CGS-32	24	14,6	49,5	16	9	14	40	46	60	11	46	26	35	79	97,7	36,8	40	26	60	46

DIMENSIONS												
Mod.	X thread	X depth	Y thread	Y depth	W depth	W depth	Z thread	Z depth	AA thread	AA depth		
CGS-16	M4	9	M5	-	M4	7	М3	-	M4	7		
CGS-20	M5	8	M5	-	M5	10	M4	-	M5	8		
CGS-25	M5	8	M5	-	M5	8	M5	-	M5	8		
CGS-32	M6	10	M5	-	M6	8	M6	-	M6	10		